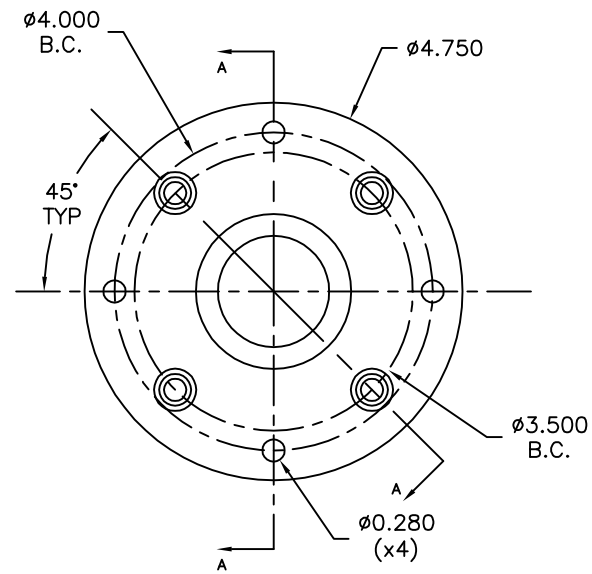
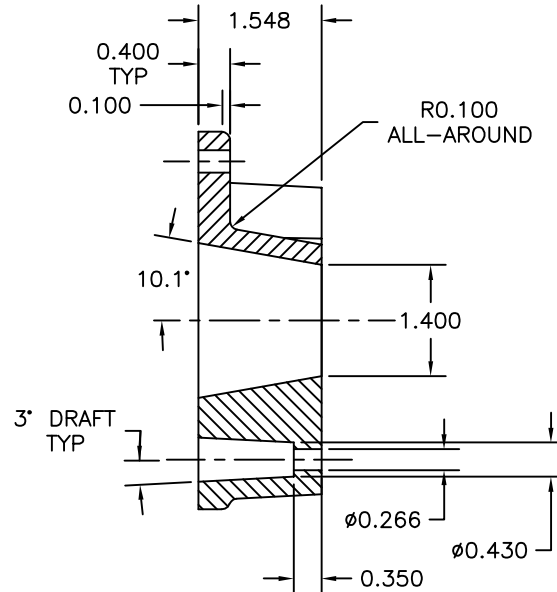


**NOTE:**  
PARTS ARE TO BE POST CURED IN AN OVEN  
FOR 2 HOURS AT 185° F

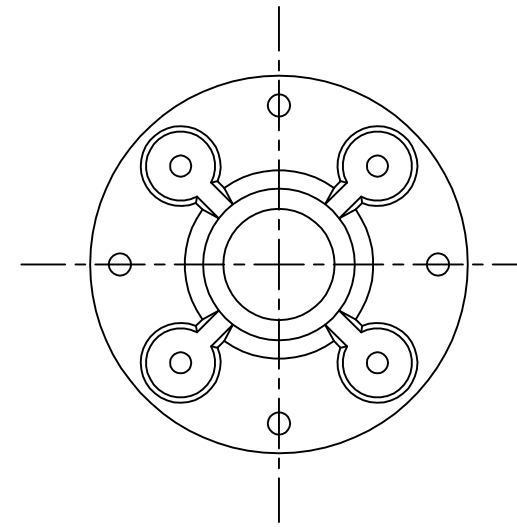
REVISIONS							
LOC.	REV.	DESCRIPTION	ECO. NO.	DRFT	CHKR	APP	DATE
	1	DESIGN	-----	DAH			
	2	1) .400 WAS .250 2) REMOVED HEX FEATURE 3) $\phi$ .430 WAS $\phi$ .400 4) $\phi$ .266 WAS $\phi$ .280 5) .350 WAS .300	-----	DAH			XX-XX-XX
	3	1) CHG NAME OF DRAWING 2) ADD R.100 ALL-AROUND	-----	DAH		DDB	01-28-02
	A	RELEASE TO PRODUCTION	78485	DAH	MJK	DDB	01-28-02
	B	1) ADD DROP TEST INFO 2) ADD CURED NOTE	78575	DAH	DMK	DDB	06-07-02



FRONT VIEW



SECTION "A-A"



BACK VIEW

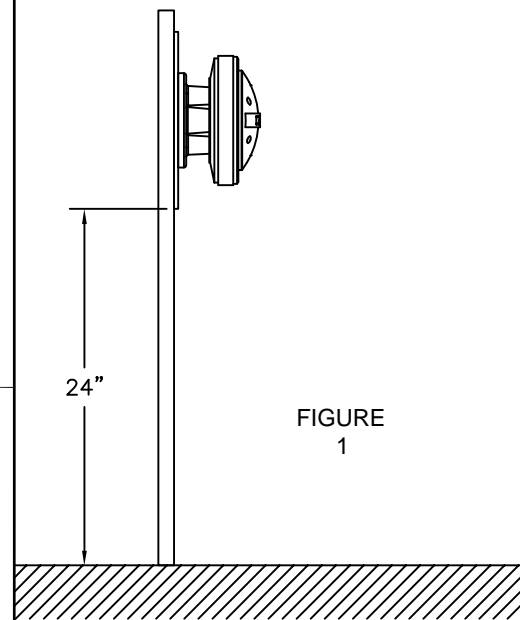


FIGURE 1



ORIENTATION A



ORIENTATION B

**DROP TEST:**  
ATTACH A DH7 DRIVER TO AN ADH6 ADAPTER  
AND ATTACH THE ADAPTER TO A 2' X 2' X 0.75"  
THICK PLYWOOD PANEL THAT IS FREE TO  
SLIDE VERTICALLY AS SHOWN IN FIGURE 1.

THERE MUST BE NO CRACKS IN THE ADH6  
AFTER 6 DROPS IN ORIENTATION A AND 6  
DROPS IN ORIENTATION B.

CAD SYSTEM: AUTOCAD

MODEL	NEXT ASS'Y
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UNSPECIFIED LIMITS OF TOLERANCE  
STRAIGHTNESS AND/OR FLATNESS .005 IN./1 IN.  
CONCENTRICITY .010 TIR  
ANGLES  $\pm 1/2^\circ$  BENDS  $\pm 2^\circ$   
UNMARKED ANGLES, BENDS AND INTERSECTIONS 90°  
THREADS- EXT. CLASS 2A INT. CLASS 2B  
MOLD FINISH: SPI-SPE NO. 3 DRAFT 2°  
DECIMAL .X  $\pm$ .050 IN.  
.XX  $\pm$ .030 IN.  
.XXX  $\pm$ .010 IN.  
MACHINED FINISH: 64

DR DAH CK APP DDB  
DATE 12-20-01 SCALE NONE  
DO NOT SCALE DRAWING  
**TELEX**  
MINNEAPOLIS, MINNESOTA

TITLE ADAPTER, HORN ADH-6  
P/N 591183-000  
SIZE C DWG. NO. 591183  
SHT. 1 OF 1  
PLANT DIST. MO